



CNC Punching and Forming

Prime Laminating Incorporated

Amada Pega 344 CNC Turret Punch

- **Versatile!**
 - 33 Ton punching capacity
 - Aluminum sheet up to .25" thick
 - Cold Rolled Steel sheet up to .13" thick
 - Stainless Steel sheet up to .09" thick
 - Plastic sheet up to .25" thick
 - Lead sheet up to .25" thick
 - And many materials not listed
- **Fast!**
 - 56 Station "Triple Track" turret (reduces the need for many time-consuming tool changes)
 - Up to 350 hits per minute (nibbling)
 - Up to 220 hits per minute (on 1" centers)
 - Rapid traverse speed of up to 1968" per minute
- **Accurate!**
 - Positioning accuracy of +/- .005"
 - Precision ground punches and dies
 - Programmed with state of the art 3D CAD/CAM software (SMP /IS Release 21)

Adira QH-9030 CNC Press Break

- **Versatile!**
 - Aluminum sheet up to .25" thick by 120" long
 - Cold Rolled Steel sheet up to .13" thick by 120" long
 - Stainless Steel sheet up to .06" thick by 120" long
- **Fast!**
 - CNC controlled back gauge and ram (automatically cycles through forming operations)
 - Quick change dual-sided upper tool holders
 - Dual-V lower dies and die rail
- **Accurate!**
 - Back Gauge Positioning of +/- .001"
 - Ram positioning of +/- .001"
 - European Style Precision ground dies
 - Programmed with state of the art 3D CAD/CAM software (SMP/IS Release 21)

